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RBE350A94-2706-00-01A

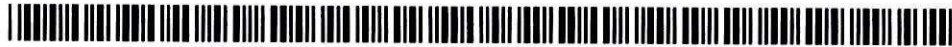
Job Sheet 180107



Part No: RBE350A94-2706-00-01A

Job Qty: 10 ea

Part Name: Pin Shaft



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/28/18

Job Tracking No:

Due Date: 7/23/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE350A94-2706-00 REV 6 IPP REV A 18-01-15 NEW ISSUE JFC VERIFIED DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	7/23/18	7/23/18	0.00	0.00	Start Up Machining-3		JB 18-08-22
110	CNC Lathe	10 pcs	7/23/18	7/23/18	0.00	5.00	MORI SL-154		JB 18-08-22
120	QC	10 pcs	7/23/18	7/23/18	0.00	0.00	QC2 Machining-4		JB 18-08-22
130	QC	10 pcs	7/23/18	7/23/18	0.00	0.00	QC8 Machining-4		JB 18-08-22
140	Packaging	10 pcs	7/23/18	7/23/18	0.00	0.00	Packaging3-1		mark 18/08/22
150	QC21-SA	10 Ea	7/23/18	7/23/18	0.00	0.00	QC21		21 AUG 2 3 2018

Part Op 110 - 1-Machine as per DWG. FB734 FOLIO REV: _____ DWG REV: _____ 2-Deburr 3-Engrave Dash
Descriptions: number Using Marktronic engraver as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
88625K65	Dowel Pin Ø6mm x 40mm	2.2000 ft (.22 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	88625K65	2	56	0

Part Specifications

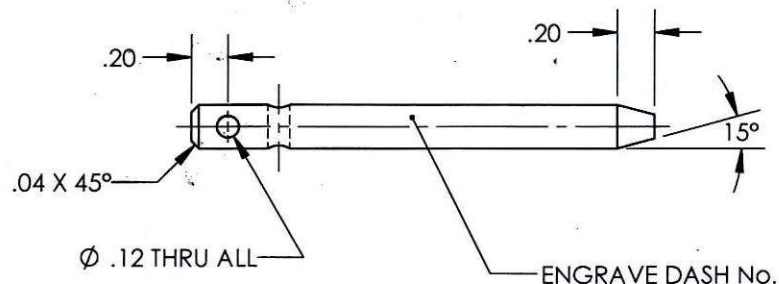
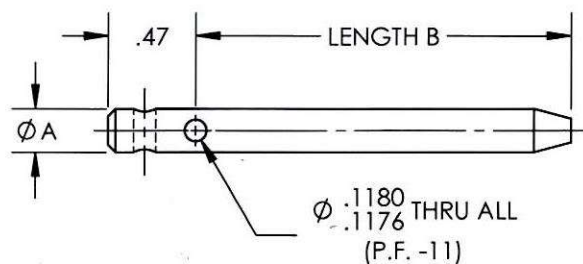
Specifications could not be found.

Plex 8/22/18 10:18 AM dart.logan.david

DAS
62
9-89

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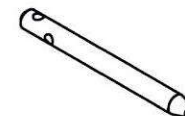
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3		MOVED LENGTH B DIMENSION TO Ø.118in. HOLE CENTERLINE & ADDED 1.5mm TO -.01 THRU -.09 PINS IN TABLE. ADDED A TOLERANCE TO Ø.118in HOLE TO ACHIEVE A LIGHT PRESS FIT FOR -.11. CH'D HOLE FROM Ø.118 TO Ø.113 FOR CABLE TIES. END OF PIN PER S.E.	5/26/2015	RJC	RW
4	15-0120	CH'D TOLERANCE BLOCK WAS .XXX ± .004 IS .XXX ± .005.	5/26/2015	DPD	JAG
6	16-0281	-01A, -03A, -05A, -07A, -09A CH'D DIM WAS 2X Ø.118 +.001/-.000 THRU ALL IS Ø.1180/.1176 THRU ALL (P.F. -11). ADDED DIM Ø.12 THRU ALL. ADDED ENGRAVE DASH No., ADDED ENGRAVE DASH No. COLUMN TO TABLE.	1/12/2017	RJC	JAG



-01A, -03A, -05A, -07A, -09A

PIN SHAFT

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 180107
20180719



ENGRAVE	PIN DIMENSION TABLE		
DASH No.	P/N	ØA	LENGTH B
-01	-01A	6mm	2.028
-03	-03A	8mm	5.177
-05	-05A	8mm	3.012
-07	-07A	6mm	4.783
-09	-09A	8mm	1.240

DART AEROSPACE	
TITLE RIGGING PIN SET	
DWG NO. RBE350A94-2706-00-01A	REV 6
MAT'L O-1	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH SEE -01, -03, -05, -07, -09	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125/
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	EUROCOPTER AS350/355
SCALE 1:1	DATE 9/11/2009 SHEET 3 OF 3



Container No: S104267

Part: RBE350A94-2706-00-01A

Job No: 180107

Serial No/Batch: S104267

Revision: 6

Inspector:

Exp Date:

Instructions:

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Date: 08/22/10